

# Gearbox Series - AT / ATB

## Features:

Various housing design

Stainless - AT

Carbon Steel - ATB

Various output options

High torque

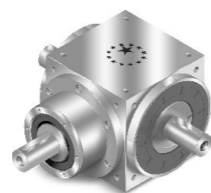
High efficiency

Long service life

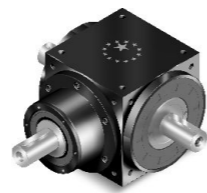
Reduced backlash

Maintenance free

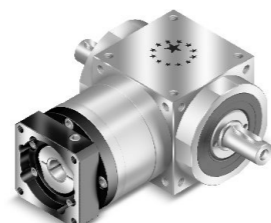
Flexible mounting dimensions



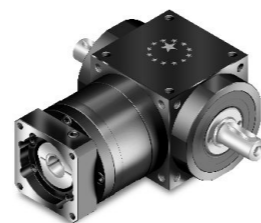
AT-L/-L1/-R1



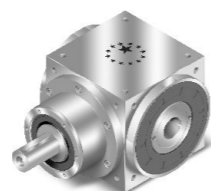
ATB-L/-L1/-R1



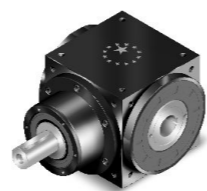
AT-FL/-FL1/-FR1



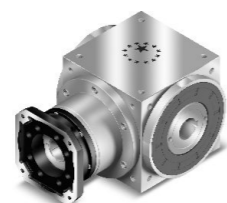
ATB-FL/-FL1/-FR1



AT-H/-C



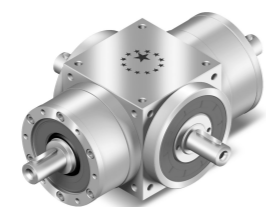
ATB-H/-C



AT-FH/-FC



ATB-FH/-FC



AT-4M/-LM/-RM



ATB-4M/-LM/-RM

## Ordering code

AT065 / ATB065      L      001.5      S1      MOTOR

**Gearbox Size :**

AT065, AT075, AT090, AT110, AT140,  
AT170, AT210, AT240, AT280  
ATB065, ATB075, ATB090, ATB110, ATB140,  
ATB170, ATB210, ATB240, ATB280

**Ratio :**

1 Stage: 1, 1.5, 2, 3, 4, 5

**Motor Designation :**

Manufacturer Type  
And Model

**Gearbox :**

L / L1 / H / C / R1 / LM / RM / 4M

**Shaft Option :**

S1: Smooth Output Shaft  
S2: Output Shaft with Key

**Ordering Example: AT065-L-001.5-S1 / SIEMENS 1FK6 032-6AK71**  
**ATB065-L-001.5-S1 / SIEMENS 1FK6 032-6AK71**

AT210 / ATB210      FL1      200      S1      MOTOR

**Gearbox Size :**

AT065, AT075, AT090, AT110, AT140,  
AT170, AT210, AT240, AT280  
ATB065, ATB075, ATB090, ATB110, ATB140,  
ATB170, ATB210, ATB240, ATB280

**Ratio :**

1 Stage: 1, 1.5, 2, 3, 4, 5  
2 Stage: 7, 10, 15, 20, 25, 35, 50  
3 Stage: 75, 100, 125, 150, 200,  
250, 350, 500

**Motor Designation :**

Manufacturer Type  
And Model

**Gearbox :**

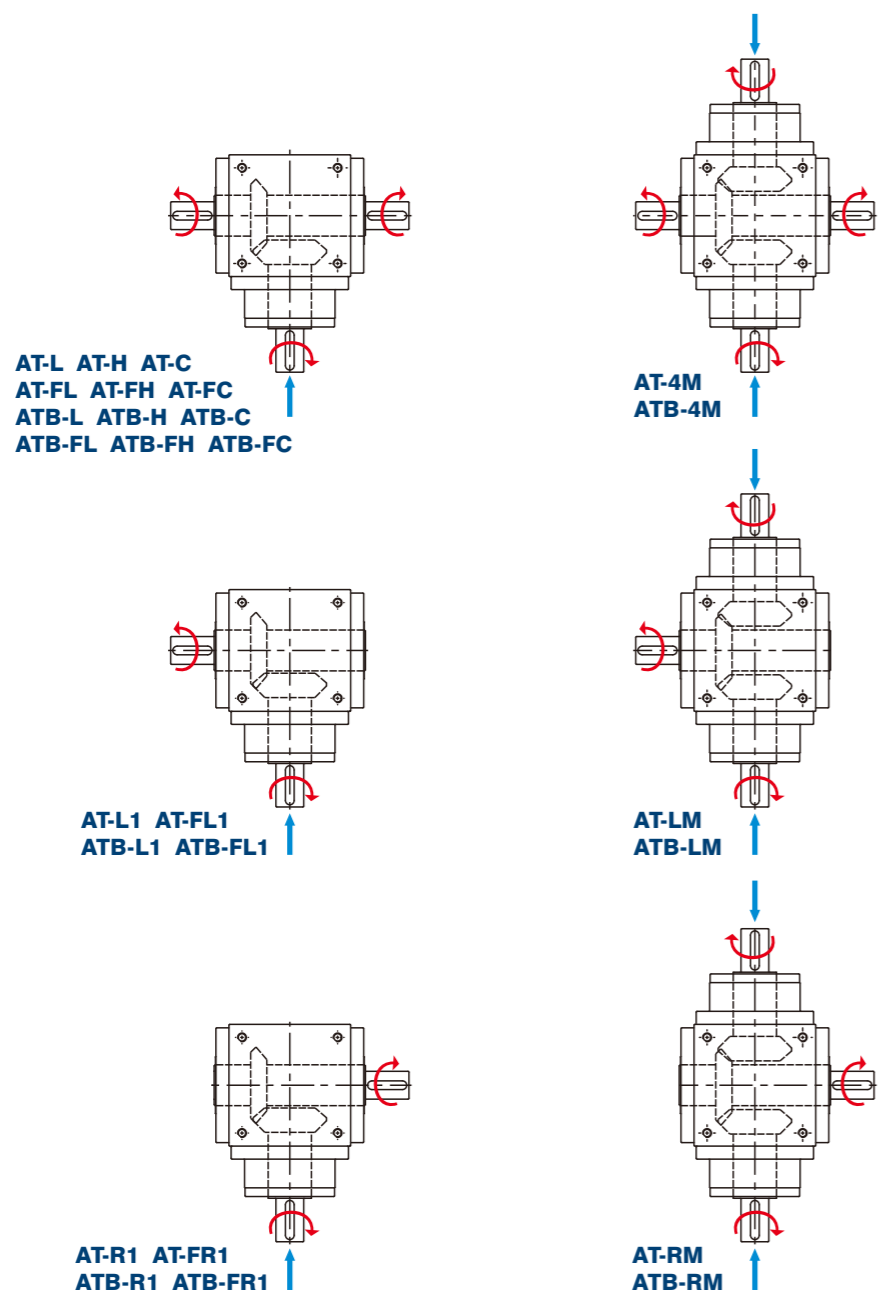
FL / FLM1 / FLM2 / FL1 / FL1M1 / FL1M2 /  
FR1 / FR1M1 / FR1M2 / FH / FHM1 / FHM2 /  
FC / FCM1 / FCM2

**Shaft Option :**

S1: Smooth Output Shaft  
S2: Output Shaft with Key

**Ordering Example: AT210-FL1-200-S1 / SIEMENS 1FK6 032-6AK71**  
**ATB210-FL1-200-S1 / SIEMENS 1FK6 032-6AK71**

# Rotate Directions of AT / ATB Series



# Specifications AT / ATB Shaft Type Series

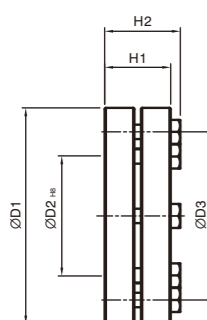
## Gearbox Performance (The performance and specification of ATB series are identical to AT series.)

Model No.	Stage	Ratio <sup>A</sup>	AT065 L	AT075 L	AT090 L	AT110 L	AT140 L	AT170 L	AT210 L	AT240 L	AT280 L	
			AT065 L1	AT075 L1	AT090 L1	AT110 L1	AT140 L1	AT170 L1	AT210 L1	AT240 L1	AT280 L1	
Nominal Output Torque T <sub>2N</sub>	Nm	1	25	45	78	150	360	585	1,300	2,150	3,200	
			1.5	25	45	78	150	360	585	1,300	2,150	3,200
			2	24	42	68	150	330	544	1,220	2,010	3,050
			3	18	33	54	120	270	450	1,020	1,650	2,850
			4	13	28	48	100	224	376	860	1,410	2,300
		5	12	25	40	85	196	320	740	1,210	2,000	
Max. Acceleration Torque T <sub>2B</sub>	Nm	1	1.5 times of Nominal Output Torque									
Max. Acceleration Input Speed n <sub>1B</sub>	rpm	1	1~5	7,500	6,500	5,500	4,500	3,500	3,000	2,200	2,000	1,700
Standard Backlash <sup>B</sup>	arcmin	1	1~5	≤6	≤6	≤6	≤6	≤6	≤6	≤6	≤6	≤6
Max. Radial Load F <sub>1rB</sub> <sup>C</sup>	N	1	1~5	700	950	1,450	2,100	2,700	3,800	7,800	9,600	10,500
Max. Radial Load F <sub>2rB</sub> <sup>D</sup>	N	1	1~5	900	1,100	1,700	2,700	4,800	6,600	11,500	16,000	18,000
Max. Axial Load F <sub>1aB</sub> <sup>C</sup>	N	1	1~5	350	425	725	1,050	1,350	1,900	3,900	4,800	5,250
Max. Axial Load F <sub>2aB</sub> <sup>D</sup>	N	1	1~5	450	550	850	1,350	2,400	3,300	5,750	8,500	9,000
Service Life <sup>E</sup>	hr	1	1~5	20,000								
Efficiency η	%	1	1~5	≥98%								
Operating Temp	°C	1	1~5	-10°C ~ 90°C								
Lubrication				Synthetic lubrication oils								
Noise Level (n <sub>1</sub> =1500rpm, No Load) <sup>F</sup>	dB (A)	1	1~5	≤68	≤70	≤74	≤76	≤77	≤78	≤80	≤82	≤83

## Gearbox Inertia (The performance and specification of ATB series are identical to AT series.)

Model No.	Stage	Ratio <sup>A</sup>	AT065 L	AT075 L	AT090 L	AT110 L	AT140 L	AT170 L	AT210 L	AT240 L	AT280 L	
			AT065 L1	AT075 L1	AT090 L1	AT110 L1	AT140 L1	AT170 L1	AT210 L1	AT240 L1	AT280 L1	
Mass Moments of Inertia J <sub>i</sub>	kg · cm <sup>2</sup>	1	0.51	1.30	3.16	7.70	23.57	58.99	195.40	369.34	799.12	
			1.5	0.64	1.16	2.82	6.74	19.37	49.28	155.45	283.58	595.78
			2	0.44	1.11	2.70	6.31	17.75	45.35	140.24	249.74	511.76
			3	0.43	1.09	2.66	6.17	17.18	44.01	134.95	237.71	483.06
			4	0.43	1.09	2.65	6.13	17.06	43.70	133.58	234.72	476.26
		5	0.43	1.09	2.65	6.12	17.02	43.60	133.14	233.67	473.58	

# Accessories - Shrink Disc Power Lock



C / FC Series	D1	D2	D3	H1	H2
SSD-d16xdw14	41	16	26	15	18.5
SSD-d22xdw18	50	22	36	19.5	23
SSD-d25xdw22	50	25	38	19.5	23
SSD-d44xdw32	80	44	61	25.5	29.5
SSD-d50xdw40	90	50	70	27.5	31.5
SSD-d62xdw50	110	62	86	30.5	34.5
SSD-d68xdw55	115	68	86	30.5	34.5
SSD-d75xdw60	138	75	100	32.5	38

## Weight

Model No.	Stage	Ratio <sup>A</sup>	AT065	AT075	AT090	AT110	AT140	AT170	AT210	AT240	AT280
L Series	1	1~5	2.6	4.2	6.8	11.6	19.8	34.8	66.2	98.1	155.7
L1 Series	1	1~5	2.6	4.1	6.7	11.5	19.5	34.2	65.1	96.6	153.4
H Series	1	1~5	2.5	3.9	6.4	11.0	18.1	31.6	60.0	89.4	143.4
C Series	1	1~5	2.8	4.2	6.9	11.4	19.6	33.7	63.3	97.9	149.1
R1 Series	1	1~5	2.6	4.1	6.7	11.5	19.5	34.2	65.1	96.6	153.4
LM Series	1	1	3.5	5.6	9.0	15.2	24.1	42.4	81.4	122.0	190.9
RM Series	1	1	3.5	5.6	9.0	15.2	24.1	42.4	81.4	122.0	190.9
4M Series	1	1	3.5	5.6	9.1	15.4	24.8	42.6	82.5	123.5	193.3

A. Ratio (i = N<sub>in</sub> / N<sub>out</sub>). AT-LM / RM / 4M offer ratio 1 : 1 only.

B. Backlash is measured at 2% Nominal Torque T<sub>2N</sub>.

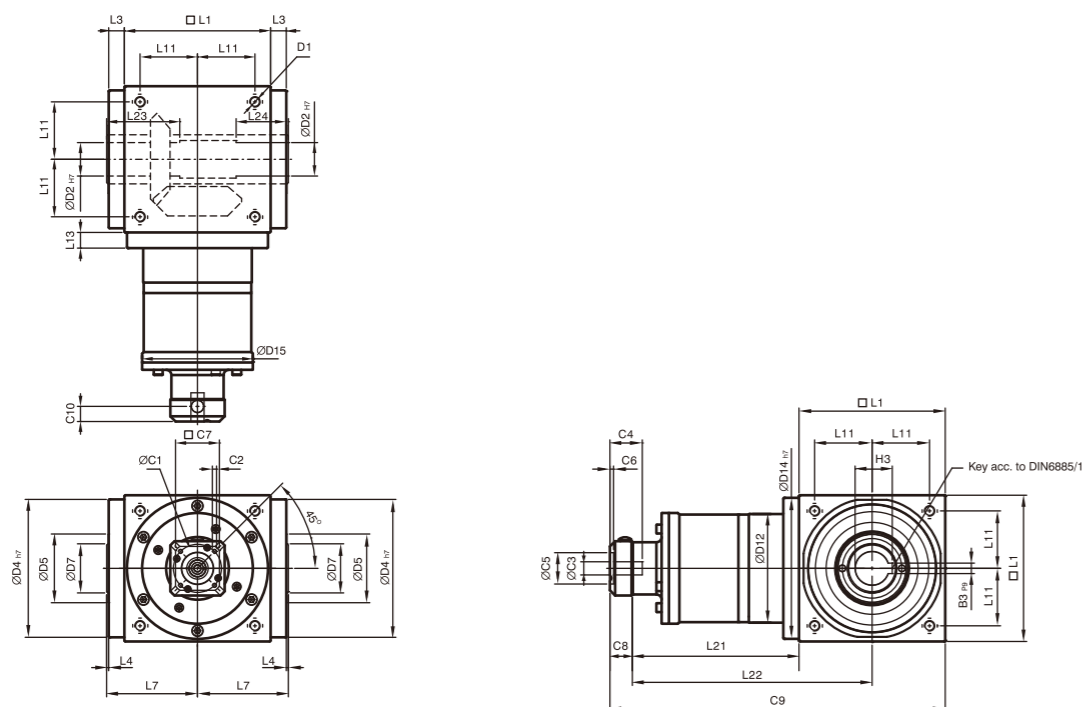
C. Apply to the input shaft center at n<sub>1B</sub>.

D. Apply to the output shaft center at n<sub>1B</sub>.

E. S1 service life 10,000 hrs.

F. The dB value will be higher by lower ratio and/or with high PRM.

# Dimensions (3-stage, Ratio i=75~500) AT-FH / ATB-FH Series



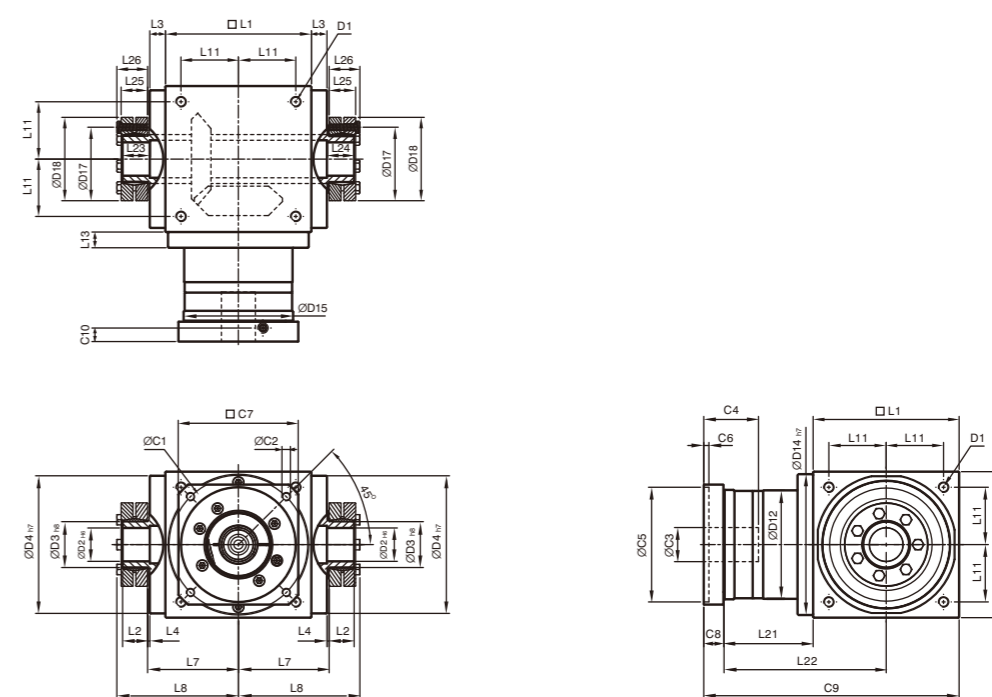
\* The dimensions of ATB series are identical to AT series.

[unit: mm]

Dimension	AT110FH	AT140FH	AT170FH	AT210FH	AT240FH	AT280FH
D1	M8	M10	M12	M16	M16	M16
D2 H7	22	32	40	50	55	60
D4 h7	108	135	165	205	235	275
D5	53	68	83	104	124	144
D7	33	47	55	75	85	110
D12	106	104	128	160	180	200
D14 h7	108	135	165	205	235	275
D15	107	106	130	158	178	198
L1	110	140	170	210	240	280
L3	15	15	15	20	25	25
L4	2	2	2	2	2	2
L7	72	87	102	127	147	167
L11	44	55	67	85	95	110
L13	15	15	15	20	25	25
L21	136.5	159.5	183.5	226	269	278
L22	191.5	229.5	268.5	331	389	418
L23	53	70	80	95	115	115
L24	35	50	55	65	80	80
C1 <sup>12</sup>	46	46	70	70	100	100
C2 <sup>12</sup>	M4	M4	M5	M5	M6	M6
C3 <sup>12</sup>	≤12	≤12	≤16	≤16	≤24	≤24
C4 <sup>12</sup>	30	30	34	34	40	40
C5 <sup>12</sup>	30	30	50	50	80	80
C6 <sup>12</sup>	3.5	3.5	8	8	4	4
C7 <sup>12</sup>	42	42	60	60	92	92
C8 <sup>12</sup>	21.5	21.5	21.5	21.5	20	20
C9 <sup>12</sup>	268	321	375	457.5	529	578
C10 <sup>12</sup>	14.5	14.5	15.5	15.5	13	13
B3 P9	6	10	12	14	16	18
H3	24.8	35.3	43.3	53.8	59.3	64.4

12. C1~C10 are motor specific dimensions (metric std shown). Refer to [www.apexdyna.com](http://www.apexdyna.com) and design tool to view your specific motor mounting system.

# Dimensions (1-stage, Ratio i=1~5) AT-FC / ATB-FC Series



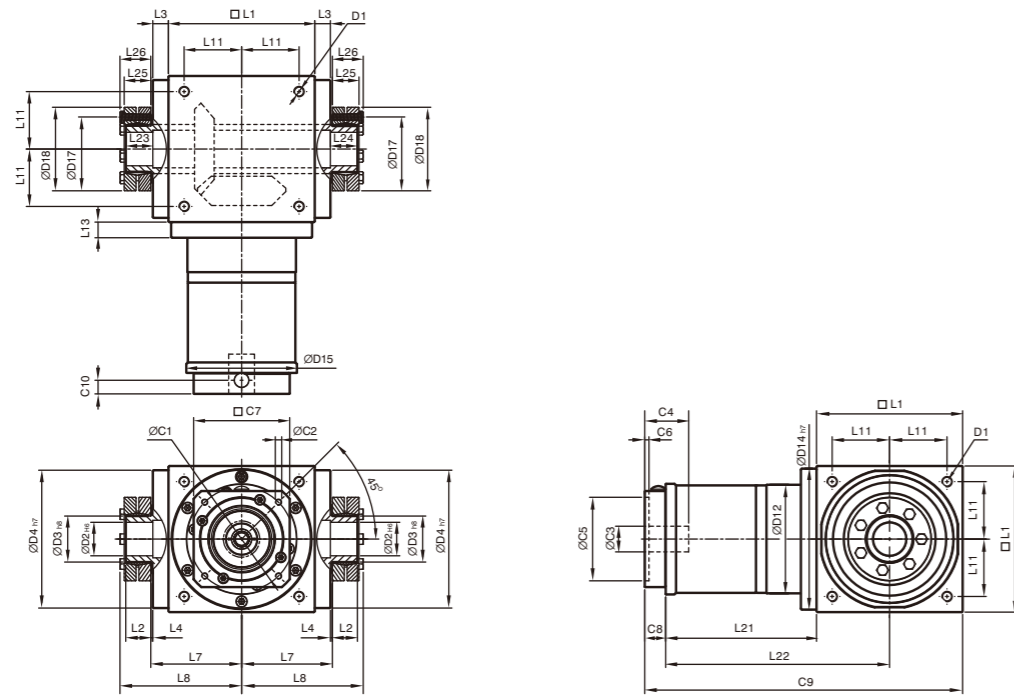
\* The dimensions of ATB series are identical to AT series.

[unit: mm]

Dimension	AT065FC	AT075FC	AT090FC	AT110FC	AT140FC	AT170FC	AT210FC	AT240FC	AT280FC
D1	M4	M6	M6	M8	M10	M12	M16	M16	M16
D2 H6	13	14	18	22	32	40	50	55	60
D3 h8	16	16	22	25	44	50	62	68	75
D4 h7	63	73	88	108	135	165	205	235	275
D12	62	72	86	106	104	128	160	180	200
D14 h7	63	73	88	108	135	165	205	235	275
D15	62.9	72.9	87	107	105	130	158	178	198
D17	26	26	36	38	61	70	86	86	100
D18	41	41	50	50	80	90	110	115	138
L1	65	75	90	110	140	170	210	240	280
L2	14	14	18	18	24	26	29	29	30.5
L3	13	14.5	15	15	15	15	20	25	25
L4	2	2	2	2	2	2	2	2	2
L7	47.5	54	62	72	87	102	127	147	167
L8	66	72.5	85	95	116.5	133.5	161.5	181.5	205
L11	27	30	36	44	55	67	85	95	110
L13	13	15	15	15	15	15	20	25	25
L21	49	60.5	63	69.5	85.5	95	130	144.5	135
L22	81.5	98	108	124.5	155.5	180	235	264.5	275
L23	15	15	20	20	26	28	31	31	32.5
L24	15	15	20	20	26	28	31	31	32.5
L25	15	15	19.5	19.5	25.5	27.5	30.5	30.5	32.5
L26	18.5	18.5	23	23	29.5	31.5	34.5	34.5	38
C1 <sup>13</sup>	46	70	100	100	130	165	215	215	235
C2 <sup>13</sup>	M4	M5	M6	M6	M8	M10	M12	M12	M12
C3 <sup>13</sup>	≤11 / ≤12 <sup>14</sup>	≤14 / ≤15.875 / ≤16 <sup>14</sup>	≤19	≤24	≤32	≤38	≤42	≤48	≤55
C4 <sup>13</sup>	30	34	40	40	50	60	85	85	116
C5 <sup>13</sup>	30	50	80	80	110	130	180	180	200
C6 <sup>13</sup>	3.5	8	4	4	5	6	6	6	6
C7 <sup>13</sup>	42	60	90	90	115	142	190	190	220
C8 <sup>13</sup>	19.5	19	17	17	19.5	22.5	29	29	63
C9 <sup>13</sup>	133.5	154.5	170	196.5	245	287.5	369	413.5	478
C10 <sup>13</sup>	13.25	13.5	10.75	10.75	13	15	20.75	20.75	53.5

13. C1~C10 are motor specific dimensions (metric std shown). Refer to [www.apexdyna.com](http://www.apexdyna.com) and design tool to view your specific motor mounting system.  
14. AT065FCM1 offers C3 ≤12 option; AT075FCM1 offers C3 ≤16 option; AT075FCM2 offers C3 ≤15.875 option.

# Dimensions (2-stage, Ratio i=7~50) AT-FC / ATB-FC Series



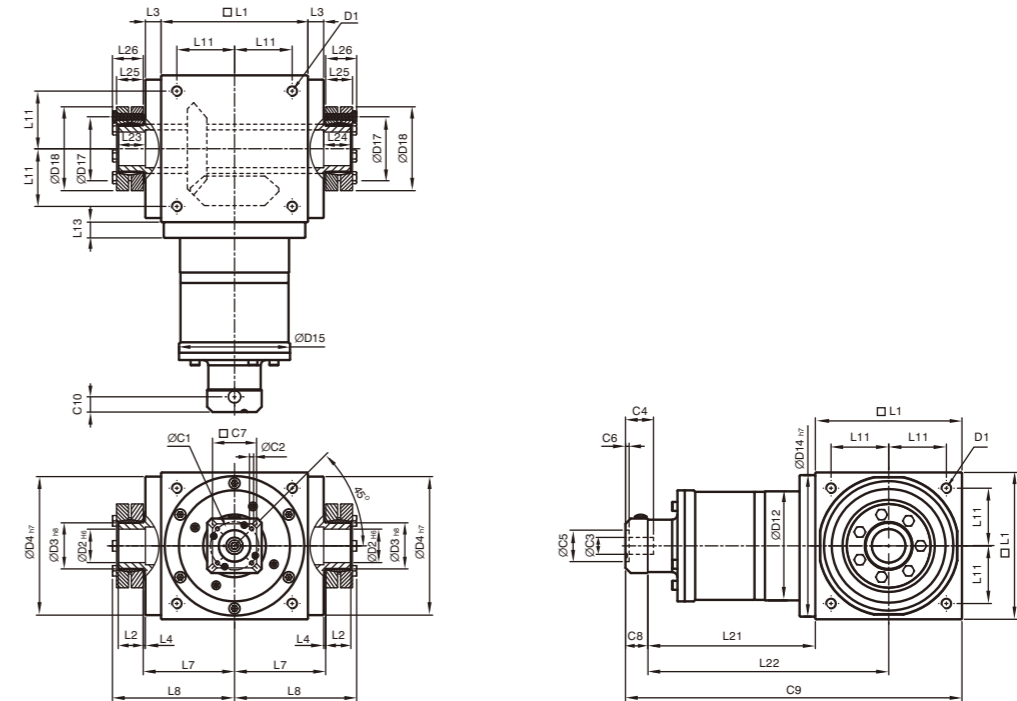
\* The dimensions of ATB series are identical to AT series.

[unit: mm]

Dimension	AT065FC	AT075FC	AT090FC	AT110FC	AT140FC	AT170FC	AT210FC	AT240FC	AT280FC
D1	M4	M6	M6	M8	M10	M12	M16	M16	M16
D2 H6	13	14	18	22	32	40	50	55	60
D3 h8	16	16	22	25	44	50	62	68	75
D4 h7	63	73	88	108	135	165	205	235	275
D12	62	72	86	106	104	128	160	180	200
D14 h7	63	73	88	108	135	165	205	235	275
D15	62.9	72.9	87	107	106	130	158	178	198
D17	26	26	36	38	61	70	86	86	100
D18	41	41	50	50	80	90	110	115	138
L1	65	75	90	110	140	170	210	240	280
L2	14	14	18	18	24	26	29	29	30.5
L3	13	14.5	15	15	15	15	20	25	25
L4	2	2	2	2	2	2	2	2	2
L7	47.5	54	62	72	87	102	127	147	167
L8	66	72.5	85	95	116.5	133.5	161.5	181.5	205
L11	27	30	36	44	55	67	85	95	110
L13	13	15	15	15	15	15	20	25	25
L21	75	84.5	99	122	144.5	157.5	206.5	239	248
L22	107.5	122	144	177	214.5	242.5	311.5	359	388
L23	15	15	20	20	26	28	31	31	32.5
L24	15	15	20	20	26	28	31	31	32.5
L25	15	15	19.5	19.5	25.5	27.5	30.5	30.5	32.5
L26	18.5	18.5	23	23	29.5	31.5	34.5	34.5	38
C1 <sup>15</sup>	46	46	70	100	100	100	130	165	165
C2 <sup>15</sup>	M4	M4	M5	M6	M6	M6	M8	M10	M10
C3 <sup>15</sup>	≤12	≤12	≤16	≤24	≤24	≤24	≤32	≤38	≤38
C4 <sup>15</sup>	30	30	34	40	40	40	50	60	60
C5 <sup>15</sup>	30	30	50	80	80	80	110	130	130
C6 <sup>15</sup>	3.5	3.5	8	4	4	4	5	6	6
C7 <sup>15</sup>	42	42	60	92	92	92	115	142	142
C8 <sup>15</sup>	21.5	21.5	21.5	20	20	20	24	31	31
C9 <sup>15</sup>	161.5	181	210.5	252	304.5	347.5	440.5	510	559
C10 <sup>15</sup>	14.5	14.5	15.5	13	13	13	16	21	21

15. C1~C10 are motor specific dimensions (metric std shown). Refer to [www.apexdyna.com](http://www.apexdyna.com) and design tool to view your specific motor mounting system.

# Dimensions (3-stage, Ratio i=75~500) AT-FC / ATB-FC Series



\* The dimensions of ATB series are identical to AT series.

[unit: mm]

Dimension	AT110FC	AT140FC	AT170FC	AT210FC	AT240FC	AT280FC
D1	M8	M10	M12	M16	M16	M16
D2 H6	22	32	40	50	55	60
D3 h8	25	44	50	62	68	75
D4 h7	108	135	165	205	235	275
D12	106	104	128	160	180	200
D14 h7	108	135	165	205	235	275
D15	107	106	130	158	178	198
D17	38	61	70	86	86	100
D18	50	80	90	110	115	138
L1	110	140	170	210	240	280
L2	18	24	26	29	29	30.5
L3	15	15	15	20	25	25
L4	2	2	2	2	2	2
L7	72	87	102	127	147	167
L8	95	116.5	133.5	161.5	181.5	205
L11	44	55	67	85	95	110
L13	15	15	15	20	25	25
L21	136.5	159.5	183.5	226	269	278
L22	191.5	229.5	268.5	331	389	418
L23	20	26	28	31	31	32.5
L24	20	26	28	31	31	32.5
L25	19.5	25.5	27.5	30.5	30.5	32.5
L26	23	29.5	31.5	34.5	34.5	38
C1 <sup>16</sup>	46	46	70	100	100	100
C2 <sup>16</sup>	M4	M4	M5	M5	M6	M6
C3 <sup>16</sup>	≤12	≤12	≤16	≤16	≤24	≤24
C4 <sup>16</sup>	30	30	34	40	40	40
C5 <sup>16</sup>	30	30	50	80	80	80
C6 <sup>16</sup>	3.5	3.5	8	8	4	4
C7 <sup>16</sup>	42	42	60	60	92	92
C8 <sup>16</sup>	21.5	21.5	21.5	21.5	20	20
C9 <sup>16</sup>	268	321	375	457.5	529	578
C10 <sup>16</sup>	14.5	14.5	15.5	15.5	13	13

16. C1~C10 are motor specific dimensions (metric std shown). Refer to [www.apexdyna.com](http://www.apexdyna.com) and design tool to view your specific motor mounting system.